## TECHNICAL SERVICE BULLETIN

Circulate to:	Service Manager	Parts Manager	Warranty Administrator	Service Reception	Technicians	

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## This reissue replaces all previous versions. Please destroy all previous versions. Only refer to the electronic version of this TSB in GTR.

This bulletin supersedes TSB LD310-001/2004 dated 10 August 2004, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this TSB in GTR.

Subject/Concern:	Defender Td5 Poor Starting/Noisy Fuel Pump						
Model:							
Defender (LD)		VIN Range: 4A 659872-4A 661642					
Markets:	All	·					
Section:	310-01 (	310-01 (Fuel Delivery System - 19)					
Summary							
Do not change the fuel	pump or oth	er components until this	s procedure has been performed	l.			
A customer may report used for several hours		f poor starting, and/or a	noisy fuel pump, particularly aft	er the vehicle has not been			
Affected cars are typic	ally low mile	nge.					
This bulletin has been longer necessary.	re-issued as	a service repair kit is nov	w available so that replacing the	complete fuel filter-head is no			
		ilter air bleed valve may vill make the primary fuel	be split, allowing air into the fue pump sound noisy).	el system (If air is being			
Action: Should a custo	mer express	concern regarding the al	pove, refer to the Service Instruc	tion detailed in this Bulletin			
Parts Required							
Description			Part Number	Quantity			
Fuel filter - O ring serv	filter - O ring service kit WJN500110		1				

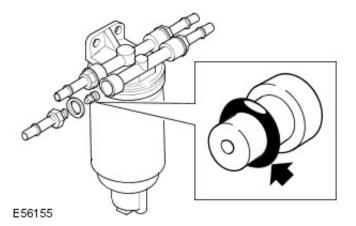
Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

Labor Time								
Operation Description		Operation No.	Time					
Inspect fuel filter air bleed valve O-ring seal		19.25.89/32	0.2 hours					
Repair/Claim Coding								
Causal Part:	WJN	1500080/90						
ACES Condition Code:	53							
Defect Code:	2R3E	Ξ						

## **Service Instruction**

- 1. Confirm that the O-ring described is at fault:
- 2. Prepare for diesel fuel spillage in the area around the in-line fuel filter assembly (right rear wheel arch area).
- 3. Remove the fuel return pipe from the fuel filter (white coded connector).

4. Using a 19mm spanner, unscrew the brass adaptor from the assembly.



5. Withdraw the air bleed valve from inside the brass fitting. Inspect the O-ring and plastic body for splits and damage.

- 6. If the O-ring is damaged, renew parts provided in the service repair kit.
- 7. Prime the fuel system using the ignition cycling procedure described in the Owner's Handbook (Driving and Operating / Fuel Filling / Empty Fuel Tank).
- 8. Run the engine for 10 minutes to purge all air from the fuel system.